527 REC d PCT/PTO 05 MAY 2000 (REV 11-98) TRANSMITTAL LETTER TO THE UNITED STATES **GRHK 4330** DESIGNATED/ELECTED OFFICE (DO/EO/US) U.S. APPLICATION NO (If known, see 37 CFR 1.5) CONCERNING A FILING UNDER 35 U.S.C. 371 INTERNATIONAL APPLICATION NO. INTERNATIONAL FILING DATE PRIORITY DATE CLAIMED PCT/AU97/00749 6 November 1997 (06.11.97) 21 November 1996 (21.11.96) TITLE OF INVENTION DOUBLE ORBITAL TRANSMISSION APPLICANT(S) FOR DO/EO/US Eric Paul Willmot Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information: This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1). A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date. A copy of the International Application as filed (35 U.S.C. 371(c)(2)) is transmitted herewith (required only if not transmitted by the International Bureau). has been transmitted by the International Bureau. is not required, as the application was filed in the United States Receiving Office (RO/US). A translation of the International Application into English (35 U.S.C. 371(c)(2)). Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)) are transmitted herewith (required only if not transmitted by the International Bureau). have been transmitted by the International Bureau. have not been made; however, the time limit for making such amendments has NOT expired. have not been made and will not be made. A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)). An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)). Items 11. to 16. below concern document(s) or information included: An Information Disclosure Statement under 37 CFR 1.97 and 1.98. An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. A FIRST preliminary amendment. A SECOND or SUBSEQUENT preliminary amendment. A substitute specification. A change of power of attorney and/or address letter. Other items or information:

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Applicant of Patentee: Eric Paul Willmot

Serial or Patent No: TO BE ASSIGNED Attorney's Docket No: GRHK 4330

Filed or Issued: May 5, 2000

I hereby declare that I am:

For: DOUBLE ORBITAL TRANSMISSION

VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY STATUS (37 CFR 1.9(f) and 1.27(c)) - SMALL BUSINESS CONCERN

[]	the owner of the small business concern identified below
[X]	an official of the small business concern empowered to act on behalf of

NAME OF CONCERN: AIMBRIDGE PTY LTD

the concern identified below

ADDRESS OF CONCERN: Level 9, 161 Collins Street, Melbourne Victoria 3000, Australia

I hereby declare that the above identified small business concern qualifies as a small business concern as defined in 13 CFR 121.3-18, and reproduced in 37 CFR 1.9(d), for purpose of paying reduced fees under section 41(a) and (b) of Title 35, United States Code, in that the number of employees of the concern, including those of its affiliates, does not exceed 500 persons. For purposes of this statement, (1) the number of employees of the business concern is the average over the previous fiscal year of the concern of the persons employed on a full-time, part-time or temporary basis during each of the pay periods of the fiscal year, and (2) concerns are affiliates of each other when either, directly or indirectly, one concern controls or has the power to control the other, or a third party or parties controls or has the power to control both.

I hereby declare that rights under contract or law have been conveyed to and remain with the small business concern identified above with regard to the invention entitled:

by inventor(s): Eric Paul Willmot

described in:

[]	the specification filed herewith					
[X]	application serial no. PCT/AU97/00749, filed 6 November 1997					

[] patent no., issued

If the rights held by the above identified small business concern are not exclusive, each individual, concern or organization having rights to the invention is listed below * and no rights to the invention are held by any person, other than the inventor, who could not qualify as a small business concern under 37 CFR 1.9(d) or by any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e). * NOTE: Separate verified statements are required from each named person, concern or organization having rights to the invention averring to their status as small entities (37 CFR 1.27).

NAN	ΛE:				
ADD	RESS:				
	[] Individual	[] Small Business Concern	[] Nonprofit Organisation		
NAN	ΛE:				
ADE	DRESS:				
	[] Individual	[] Small Business Concern	[] Nonprofit Organisation		

I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate (37 CFR 1.28(b)).

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.

NAME OF PERSON SIGNING: Morris Joffe

TITLE OF PERSON OTHER THAN OWNER: Authorised signatory

ADDRESS OF PERSON SIGNING: Level 9, 161 Collins Street, Melbourne Victoria

2000, Australia

SIGNATURE

DATE:



21000T -1- 422 Rec'd PCT/PTO 0 5 MAY 2000

12/PART 422 Hecur DOUBLE ORBITAL TRANSMISSION

This invention relates to a double orbital transmission and, in particular, to an improvement or modification to the transmission disclosed in our earlier International Patent Application No. PCT/AU94/00445 (publication No. WO-95/06829). The contents of the earlier application are incorporated into this specification by this reference.

As is disclosed in the above international application, infinitely variable transmissions which operate on a friction principle are well known. One such transmission comprises a vee-belt and pulley system. The pulleys are each split into two frusto-conical portions which are movable axially towards or away from each other so as to vary the effective pulley diameter at which the belt contacts the pulley. The major problem with this and other friction transmissions is that they are unable to transmit high torques, at least without making a transmission of excessive size as to be impractical.

A requirement accordingly exists for a variable ratio transmission which is able to transmit high torques in a practical manner. Transmission systems capable of coping with large torque loads in relatively small units, are inevitably based on rigid body elements such as gears formed in metals. This poses great problems for infinitely variable transmissions.

30 There is disclosed in my patent application PCT/AU81/00146 an infinitely variable mechanical transmission. Basically, this mechanism comprises means for transforming a circular input motion into non-circular periodic motion of a plurality of elements, or iterated operations of a single element, utilising only a part of the periodic motion of each element and transforming this part back into a rotary output motion. These parts of the periodic motion of the

plurality of elements are connected or "assembled" sequentially to provide the output motion. This process is what is termed "motion transformation" and results in so-called "torque conversion".

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In the transmission disclosed in International Patent Application No. PCT/AU81/00146, rotary motion of an input shaft is converted by an eccentric of variable eccentricity into a periodic motion of a plurality of racks. periodic motion of each rack is converted into a rotary periodic motion of a pinion, and a selected part of the motion of the pinion is applied to a separate satellite gear of a planetary gear arrangement. The resultant output motion of a sun gear of the planetary gear arrangement is effected by the sequential action of each satellite gear. More specifically each rack operates in sequence to apply part of its motion to is associated satellite gear and thus to the output sun gear, a switching device being incorporated in the mechanism to switch on and off an operative connection between a pinion gear which is continually driven by the rack, and the associated satellite gear. While it may be theoretically possible to achieve either instantaneous switching or precise synchronism between the switching off of the operative connection between one rack and its associated satellite gear and the switching on of the operative connection between the next rack in the sequence and its associated satellite gear, it is not possible in practice to achieve this, and as a result the output will not be completely smooth; this may manifest itself as a slight jerkiness which can be felt in the output while under load. Whereas for some uses this lack of smoothness may be tolerated, for many uses it is necessary to obtain a flat or smooth and continuous output.

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Thus, attempts to produce rigid body continuous variable transmissions have been based on the production of a

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plurality of partial intermediate circular or non-circular motions produced by a circular input and at some stage transformed back to a collated circular motion.

Pires U.S. Patent No. 4,983,151 issued 8 January 1991 discloses a mechanism which attempts to provide a smooth output by what Pires terms "averaging intermediate rotations". The device disclosed in Pires requires considerable precision and whilst the output is smoother than the transmission referred to in PCT/AU81/00146, the output still is not sufficiently smooth for many applications.

Our earlier International Patent Application No. PCT/AU94/00445 discloses the use of load distributing means for differentially distributing the load taken by secondary members of the transmission so that the load is distributed between at least two such members at any one time. Because of this distribution of load, the output power provided by the secondary members is smoother and continuous rather than jerky and discontinuous and therefore the transmission of input power to output power is smoother than in prior art rigid body continuously variable transmissions. The load distributing means which differentially distributes the load, collapses the kinetic form of the overlapping partial circular or non-circular motions and serially links their associated load functions by differentially distributing the load between at least two of the secondary members.

The specific embodiments disclosed in International Patent Application No. PCT/AU94/00445 are directed to bicycle transmissions, winches and other generally slow moving mechanisms although the invention is applicable to any type of transmission which requires or could use continuous variation in the drive output between a minimum drive ratio and a maximum drive ratio.

The present invention stems from further development of the invention disclosed in International Patent Application No. PCT/AU94/00445 and which, whilst could be used in any application requiring or desiring continuously variable transmission from a minimum ratio to a maximum ratio, is more concerned with higher speed and higher power applications such as heavy duty winch applications and automotive applications.

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The invention may be said to reside in a transmission including:

an input means;
an output means;

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a plurality of secondary members for supplying output power for only part of each rotary cycle of the input means;

power transfer means for engagement with the plurality of secondary members;

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the plurality of secondary members being coupled to one of the input means or the output means and the power transfer means being coupled to the other of the input means or the output means;

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first orbital means for causing the plurality of secondary members to undergo orbital motion; and

second orbital means for causing the power transfer means to undergo orbital motion so the combined orbital motions cause power to be transmitted from the input power supply to the output power supply.

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Preferably the transmission further includes load distributing means for differentially distributing the load taken by the secondary members between at least two of the secondary members at any one time.

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Preferably the transmission includes phase changing means for changing the phase relationship of the orbital motions

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to, in turn, change the drive ratio of the transmissions.

Preferably the orbital motion is a stationary orbital motion but in other embodiments the orbital motion could be either a progressive or a regressive orbital motion.

Preferably the secondary members comprise a first set of pawls and a second set of pawls.

10 Preferably the first orbit means comprises a pawl carriage for carrying the first and second sets of pawls, the pawl carriage having an epicyclic plate, an orbital control plate adjacent the epicyclic plate and orbit control means between the orbital control plate and the epicyclic plate.

Preferably the orbit control means comprises a hole or recess on one of the orbital control plate or epicyclic plate and pins for engaging the hole or recess on the other of the orbital control plate or epicyclic plate.

In other embodiments, the orbit control means may comprise a gear recess on one of the epicyclic plate or orbit control plate and a gear member, for receipt in the gear recess, on the other of the epicyclic plate or orbit control plate; or a recessive or progressive orbital gear arrangement.

Preferably the power transfer means comprises a first assembler ring for engaging with the first set of pawls and a second assembler ring for engaging with the second set of pawls.

Preferably the first and second assembler rings have ratchet teeth on an inner peripheral surface and the pawls carry shoes which in turn have ratchet teeth for engaging with the ratchet teeth on the first and second assembler rings.

Preferably the pawl carriage has an axial portion and the pawls are pivotally coupled to the axial portion of the carriage ring.

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Preferably the second orbit means comprises an orbit body for carrying the first and second assembly rings, the orbit body having an epicyclic plate, an orbital control plate adjacent the epicyclic plate and orbit control means between the orbital control plate and the epicyclic plate.

Preferably the orbit control means comprises a hole or recess on one of the orbital control plate or epicyclic plate and pins for engaging the hole or recess on the other of the orbital control plate or epicyclic plate.

In other embodiments, the orbit control means may comprise a gear recess on one of the epicyclic plate or orbit control plate and a gear member, for receipt in the gear recess, on the other of the epicyclic plate or orbit control plate; or a recessive or progressive orbital gear arrangement.

Preferably the input means comprises a first input shaft

having an eccentric upon which the pawl carriage is mounted
and a second input shaft having an eccentric upon which the
orbit body is mounted.

Preferably the input means also includes phase control
means for controlling the phase relationship between the
first and second input shafts and therefore between the
first and second eccentrics to in turn control the phase
relationship between the first and second eccentrics and
therefore the phase relationship between the orbital
motions.

Preferably the differential load distribution means

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comprises differential load distribution gears arranged between the first and second assembler rings so that load can be transmitted from the first assembler ring to the second assembler ring and vice verse to thereby differentially distribute load between one of the first set of pawls and one of the second set of pawls at any one time.

Preferably the engagement shoes are guided in a guide ring arranged between the first and second assembler rings.

Preferably the engagement shoes have guide flanges which are received in grooves in the guide ring to thereby guide movement of the engagement shoes relative to the guide ring and the first and second assembler rings.

Preferably the differential load distribution gears are mounted on the guide ring and engage bevel teeth on side surfaces of the first and second assembler rings.

In this embodiment of the invention, the pawls are mounted on the pawl carriage which is in turn arranged on the first eccentric and the assembler rings are arranged radially outwardly with respect to the pawls.

In one embodiment of the invention, the teeth on the assembler rings which engage with the teeth on the engagement shoes are ratchet teeth.

In another embodiment of the invention, positive engagement means is provided for moving the pawls into a position where the two orbits are able to positively cause engagement between the pawls and the assembler rings for any given phase relationship between the orbits. In this embodiment, the teeth on the assembler rings which are to engage the pawls are of sinusoidal shape. In this embodiment of the invention, the pawls may be provided with

teeth at their ends rather than engagement shoes and preferably the teeth are also of sinusoidal shape. However, the pawls could be provided with engagement shoes having teeth of sinusoidal shape.

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In this embodiment of the invention, the assembler rings are mounted on the first eccentric and the pawls are arranged radially outwardly of the assembler rings for engagement with the assembler rings.

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Preferably the positive engagement means comprises arm members on the pawls and a control body for axial movement relative to the pawls, the control body having wedge-shaped recesses for receiving the arms so that upon axial movement of the control body, the wedge-shaped recesses contact the arms to move the pawl bodies radially to thereby cause positive engagement of the pawls with the assembler rings.

In this embodiment, the pawls are supported by the orbit body and the orbit body is provided with openings for receiving the pawls.

Preferably control means is provided for axially moving the control body to engage and disengage the pawls with respect to the assembler rings.

In a further embodiment of the invention, the first orbital means includes a first eccentric and orbit control means for controlling the orbital motion and the second orbital means comprises a plurality of axles from which is mounted the power transfer means, the axles having eccentrics and being rotatable to provide controlled orbital motion to cause the power transfer means to undergo orbital motion.

35 Preferably the power transfer means are supported by an orbital body mounted on the axles.

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The present invention also provides a transmission mechanism including:

an input power supply for supplying input rotary power;

an output power supply for providing rotary
output power;

a plurality of secondary members arranged between the input power supply means and the output power supply means for transmitting power from the input power supply means to the output power supply means, the plurality of secondary members comprising at least a first array, including at least one secondary member, between the input power supply and the output power supply, and a second array including at least one further secondary member between the input power supply and the output power supply, the first and second arrays being in parallel with respect to one another;

a first assembler ring for engagement with the first array of secondary members;

a second assembler ring for engagement with the second array of further secondary members;

the secondary members of the first array and the secondary members of the second array being in engagement with the respective first and second assembler rings through only part of each rotary cycle of the transmission mechanism; and

a load distributing gear engaged between the first and second assembler rings for differentially distributing the load taken by the secondary members between the said at least one secondary member of the first array and the at least one further secondary member of the secondary array.

Preferably the first and second assembler rings have gear teeth on radially extending side surface thereof for engagement with the load distribution gear. - 10 -

In one embodiment of the invention, the secondary members are arranged radially inwardly of the first and second assembler rings and ratchet gear teeth are provided on an inner peripheral circumference of the first and second assembler rings for engagement with the respective first array of secondary members and second array of secondary members.

In another embodiment, the first and second assembler rings are arranged radially inwardly of the secondary members and ratchet gear teeth are provided on an outer circumferential surface of the first and second assembler rings for engagement respectively with the first array of secondary members and second array of secondary members.

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In another embodiment of the invention, the transmission is adapted to provide output rotation in a clockwise or anticlockwise direction so that drive in a first direction can be provided or drive in an opposite direction can be provided.

In this embodiment of the invention, the transmission mechanism includes:

a second plurality of secondary members for 25 supplying output power for only part of each rotary cycle of the input means;

a second transfer means for engagement with the plurality of secondary members;

the second plurality of secondary members being

coupled with the plurality of secondary members for
movement with the plurality of secondary members and the
second transfer means being integral with or coupled to the
power transfer means; and

the plurality of secondary members and power

transfer means engaging and providing drive during rotation
in a first direction of the input means and the second
plurality of secondary members and second power transfer

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means engaging and providing drive during rotation in an opposite direction of the input means.

Preferably the transmission includes first plurality of secondary means are constrained so as to only engage the transfer means in the region when the transfer means and secondary members are closest during orbital movement of the secondary members and transfer means.

10 Preferably the double orbiting system produced by the first orbital means and second orbital means provides two drive phases, one on the closest approach side of the orbiting power transfer means to the orbiting plurality of secondary members to produce a primary orbit and one on the opposite side to produce a counter phase orbit.

Preferably the transmission includes means for switching off one of the phases of the transmission to enable drive to be transmitted in either direction so that as the second plurality of secondary members begins to transmit drive, there is no destructive interference from the plurality of secondary members as one engages the primary phase and the other engages the counter phase.

The invention may also be said to reside in a transmission including:

an input means;
an output means;

a first plurality of secondary members for supplying output power for only part of each rotary cycle of the input means in a first direction;

a second plurality of secondary members for supplying output power for only part of each rotary cycle of the input means in a reverse direction opposite the first direction;

power transfer means for engagement with the first plurality of secondary members and the second

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plurality of secondary members;

first orbit control means for causing the first and second plurality of secondary members to undergo orbital motion;

second orbital control means for causing the power transfer means to undergo orbital motion so the combined orbital motion causes power to be transmitted from the input power supply to the output power supply; and

between the first plurality of secondary members and the power transfer means in the first direction and supply of power between the second plurality of secondary members and the power transfer means in the reverse opposite direction so the transmission can selectively supply power in the first direction or the opposite reverse direction.

Preferably the direction control means comprises a switch having an activation point and a first engagement tooth and a second engagement tooth, the switch being pivotally mounted to the first orbital means;

the first and second plurality of secondary, members including first and second respective carriers, the first and second respective carriers having teeth for engagement selectively with the first or second tooth of the switch; and

upon rotation of the input means in the first direction, the teeth of the carriage carrying the first plurality of secondary members engage the activation point of the switch to pivot the switch to cause the first tooth to engage with the teeth of the carriage so as to lock the first carriage to the first orbit control means; and—

upon rotation of the input means in the reverse opposite direction the teeth of the second carriage engage the activation point to pivot the switch to cause the second tooth to engage with the teeth of the second carriage to lock the second carriage to the first orbital means.

Preferably the first orbital means comprises a orbit control cylinder coupled with the output means.

5 Preferably the orbit control cylinder is mounted on a first eccentric which in turn is mounted on the input shaft.

Preferably the plurality of first secondary members comprises two sets of pawls.

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Preferably the second plurality of secondary members comprises two sets of pawls.

Preferably the power transfer means comprises first and
second pairs of assembler rings, each pair of assembler
rings having a differential load distribution gear arranged
therebetween for differentially distributing load between a
pawl in the first set of pawls and the second set of pawls
of each of the first plurality of secondary members and
second plurality of secondary members.

Preferably the second orbit means comprises an orbit body carrying the first and second assembler rings.

25 Preferably the differential load distribution gears are coupled to the orbit body.

Preferred embodiments of the invention will be disclosed, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a partially broken-away view of a transmission embodying the present invention;

Figure 2 is a cross-sectional view of the transmission of Figure 1;

Figure 3 and Figure 4 are diagrams illustrating the principle of the invention in schematic form;

Figure 5 is a view of an alternative arrangement

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which can be used in the embodiment of Figures 1 to 4;

Figure 6 is a partially cut away view of a second embodiment of the invention;

Figure 7 is a cross-sectional view of the embodiment of Figure 6;

Figure 8 is a view along the line V-V of Figure 7;

Figure 9 is an illustrative diagram used to explain operation of the embodiment of Figures 6 to 8;

Figures 10A and 10B are operational diagrams relating to the operation of the embodiment of Figures 6 to 8;

Figures 11A and 11B are operational diagrams similar to Figures 10A and 10B;

Figures 12 to 14 are operational diagrams relating to yet a further embodiment of the invention;

Figure 15 is a view of a further embodiment of the invention;

Figure 16 is a schematic diagram of a transmission according to a further embodiment of the invention;

Figure 17 is a partly broken away perspective view of an embodiment utilising the principles of Figure 16 and showing additional detail;

Figure 18 is a cross-sectional view through the embodiment of Figure 17;

Figure 19 is a view of a component used in the embodiment of Figures 17 and 18; and

Figures 20, 21 and 22 show various operational positions of the component of Figure 19.

With reference to Figures 1 and 2, a transmission 10 is shown which has a first input shaft 12 which carries a first eccentric 14. The input shaft 12 is hollow and arranged within it is a second input shaft 13 which carries a second eccentric 16. A pawl carriage 20 is arranged on the eccentric 14 via bearings 22. The pawl carriage 20 has

an axially extending portion 24 and a radially extending portion 26. The axially extending portion 24 has two circumferential grooves 28 and 30 in which two sets of pawls 32 and 33 are respectively pivotally mounted via pivot pins 34. It should be noted in the cross-sectional position shown in Figure 2 the pawls 33 associated with the grooves 28 cannot be seen because they are out of alignment with the pawls 32 arranged within the groove 30 as is most clearly shown in Figure 1. The number of pawls in each set of pawls 32 and 33 which can be pivotally mounted in each of the grooves 28 and 30 is arbitrary but preferably comprises from four to eight pawls in each groove 28 and 30.

The pawls 32 and 33 are provided with engagement shoes 36 and 37 respectively. The engagement shoes 36 and 37 are pivotally mounted to the pawls 32 and 33 by pivot pins 38. The engagement shoes are provided with ratchet teeth 40 as is best seen in Figure 1.

First and second assembler rings 42 and 44 are provided about the axial section 24 of the pawl carriage 20 and are radially aligned with the respective pawls 32 and 33.

- The inner circumference of the assembler rings 42 and 44 are provided with ratchet teeth 48 for engagement with the ratchet teeth 40 on the engagement shoes 36 and 37 as will be disclosed in more detail hereinafter.
- An outer orbit body 50 has a first enlarged diameter section 52 and a second smaller diameter section 54. The enlarged diameter section 52 surrounds and supports the assembler rings 42 and 44. Roller bearings 53 are provided between the assembler rings 42 and 44 and the portion 52 of the orbit body 50. The roller bearings 53 may be located in grooves 56 provided in the internal surface of the portion 52 and act to support and guide relative rotation

of the assembler rings 44 and 46 relative to the orbit body 50.

A guide ring 60 is arranged between the assembler rings 42 5 and 44 and is fixed to the orbit body 50. The guide ring 60 can be fixed to the orbit body 50 by bolts or other suitable fasteners or alternatively could be made integral with the orbit body 50 and project radially inwardly from the orbit body 50 between the assembler rings 42 and 44. The guide ring 60 has circumferential grooves 62 and 64 on side surfaces 66 and a plurality of cutouts 68 on outer surface 70.

The assembler rings 44 and 46 have gear teeth 72 on inwardly facing surfaces 74 of the assembler rings 44 and 15 46. Arranged within each of the cutouts 68 is a gear 80 which is mounted on an axle 82 secured in a respective cutout 68 and to the ring 60. The gear 80 meshes with the teeth 72 on the side surfaces of the assembler rings 44 and 20 46 as can be best seen in Figure 1. Once again, the number of cutouts 68 and gears 80 is somewhat arbitrary but typically between four and six such gears may be provided.

Engagement shoes 36 and 37 are provided with projecting 25 flanges 88 and 89 which engage within the grooves 62 and 64 of the ring 60 to thereby guide movement of the shoes 36 and 37 about a predetermined path relative to both the rings 60 and the assembler rings 42 and 44.

30 The radial portion 26 of the pawl carriage 20 forms a first epicyclic plate and carries a plurality of pins 100 which are received in circular holes or recesses 102 in a first orbit control plate 104. The plate 104 is mounted on first input shaft 12 by bearings 106. The pins 100 and recesses 35 102 form a first orbit control as will be described in more detail hereinafter.

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The reduced diameter portion 54 of the orbit body 50 is mounted on the second eccentric 16 via bearings 108. The second portion 54 has a stepped portion 110 which forms a second epicyclic plate and which carries pins 112. The second eccentric 16 has an extension shaft 114 on which an output shaft 120 is mounted. The output shaft 120 has a radially extending flange 122 which is provided with a plurality of holes or circular recesses 124. The pins 110 are received within the holes 124 and the pins 110 and holes 124 form a second orbit control as will be explained in more detail hereinafter.

Figure 2 shows a stand or outer casing 130 which is mounted on output shaft 112 via bearings 132. The casing 130 is not shown in Figure 1 for ease of illustration and clarity purposes.

In order for the transmission 10 to provide power from the input to the output, rotary input power from a power source (not shown) is provided to the two input shafts 12 and 13. The rotary input power is supplied via a phase controller as described in our International Patent Application

No. PCT/AU96/00763 (WO 97/30813), the contents of which are incorporated by this reference. The purpose of the phase controller is to also provide a desired phase relationship between the input shafts 12 and 14 and therefore between the eccentrics 14 and 16 to control the drive ratio of the transmission as will be described hereinafter.

30 Thus, input rotary power is supplied to the input shafts 12 and 13 from a power source such as internal combustion engine, electric motor or any other drive source so that the shafts 12 and 13 are rotated. Rotation of the shaft 12 will cause the eccentric 14 to rotate to in turn move the pawl carriage 20. Since the pawl carriage 20 is coupled to orbit control plate 104 (which may simply be part of the outer casing 130 or the like) the carriage 20 is restrained

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to undergo all stationary orbital motion because of the engagement of the pins 100 within the recesses 102 of stationary control plate 104. Similarly, rotation of the input shaft 13 rotates the eccentric 16 so that the orbit body 50 also undergoes stationary orbital motion due to the interconnection of the orbit body 54 to the flange portion 122 which forms a control plate by virtue of the engagement of the pins 110 in recesses 124. Thus, a double orbit stationary orbital motion is created. If the orbital motions are out of phase, as will be explained in more detail with reference to Figures 3 and 4, the pawls 32 and 33 will come into engagement with the assembly rings 42 and 44 (via the engagement shoes 36 and 37). Each pawl 32 and 33 in the sets of pawls will therefore engage with the respective rings 42 and 44 in turn for part of the rotary cycle of the transmission so as to transmit drive so that the rings 42 and 44 will also tend to orbit and transmit drive through to the guide ring 60 via the differential load distribution gears 80. Thus, the guide ring 60 and therefore the orbital body 50 will rotate as well as undergo stationary orbital motion. Thus, the motion of the orbital body is a complex motion involving both a stationary orbital motion as well as a rotary motion. orbital control formed by the pins 110 and the recesses 124 acts as a transformer to separate the complex orbital and rotational motions so that the orbital motion remains with the orbital body 50 and the rotary motion is transferred to the output shaft 120 so that the output shaft is rotated to thereby provide output rotary power.

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As is best shown with reference to Figures 3 and 4, if the input shafts 12 and 13 are adjusted by the phase control mechanism of the type disclosed in the above mentioned Australian Patent Applications so that the eccentrics 14 and 16 are in phase as is shown in Figure 3, if there is no difference between the aphelion and parhelion of the two orbits ie the aphelion equals the parhelion.

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shafts 12 and 13 are adjusted by the phase control mechanism to bring about a phase difference between the eccentrics 14 and 16 as is shown in Figure 4, the aphelion and parhelion of each individual orbit remains the same but the relationship between the two changes throughout the cycle of rotation supplied to the input shafts 12 and 13 and it is this change which causes the operation of the pawls during the orbiting motion which creates the rotation of the assembler rings 42 and 44 and also the rotation of the orbit body 50 as well as the orbital motion of the orbit body 50 to thereby provide the output power supply. The ratio of the output compared to the input is adjusted by the amount of phase difference between the eccentrics 14 and 16 which, again, is controlled by the phase control mechanism mentioned above. Figure 4 shows the maximum phase difference of 180°. If the phases of the eccentrics 14 and 16 is adjusted so that there is no phase difference as shown in Figure 3, then no output power is produced.

The different phase relationship of the two orbits produces different rates of acceleration of the approach of the inner surface of the orbit body 50 and the outer surface of the pawl carriage 20 and this allows the production of different ratios of drive.

Preferably the orbital motion of the carriage 20 and orbit body 50 is a stationary orbit. However, either a progressive or regressive orbit could also be embodied in the invention. If a progressive gear is used to create a progressive orbit, instead of an epicyclic plate (of the type shown in the drawings) or a stationary gear, then either the ratio can be increased or reverse function can be made to operate when the two orbits are in phase.

35 The gears 80 form differential load distribution gears which ensure that load is distributed between at least two of the pawls 32 and 33 at any one time. The differential

load distribution occurs because when one of the pawls 32 comes into engagement with the ring 40, via the engagement shoe 36, the assembler ring 42 will accelerate from the beginning of the drive up to a maximum level and then begin to slow. At this point, the acceleration of the next pawl 32 which begins to come into engagement with the ring 42 becomes greater and it overtakes the first pawl 32 causing the pawl 32 to become disengaged from the motion of the system.

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Similarly, when pawls 33 come into engagement with assembler ring 44 via the shoes 37, exactly the same type of acceleration occurs. The speeding up and slowing down of the rings 44 causes the differential load distribution gears 80 to rotate back and forth in a rocking type motion as the assembler rings 42 and 44 speed up and slow down relative to each other. This rocking motion will transfer the load from one of the pawls 32 to at least one of the pawls 33 to thereby provide a smooth output at the output shaft 120. The load distribution gears 80 act to provide as much differential load transfer as is required to / provided a completely smooth output. The differential load distribution gears 80 thereby provide an equal distribution of the load between the pawls 32 and 33 and therefore zero fluctuation at the output shaft 120. Thus, a continuous and smooth output is achieved.

In order to change the drive ratio of the transmission, the phase relationship between the eccentrics 14 and 16 is altered by the phase adjustment mechanism according to the earlier patent applications mentioned above. Thus, the phase relationship can be changed between zero phase difference to a 180° phase difference to thereby change the drive ratio of the transmission in a continuously variable fashion. Thus, continuously variable transmission from a minimum drive ratio to a maximum drive ratio can be obtained by the transmission (for example, from a very low

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ratio up to a ratio approaching 1:1).

In a further embodiment of the invention, rather than provide orbit control via the pins 100 and 110, and recesses 102 and 124, recessed gears of the type shown in Figure 5 could be utilised.

In this embodiment, the holes 124 in radial portion 122 and the holes 102 in plate 104 would be replaced by a cutout 10 140 and the pins 100 and 110 would be replaced by a gear 142 which locates within the cutout 140 and engages in the recess 140 to control the orbital motion in exactly the same way as the pins 100 and 112 engage in the openings 102 and 124 to control the orbital motion.

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The pins 100 would basically ride in approximately one half of the inner periphery of the holes or recesses 102 during the orbital motion of the carriage 20 to thereby guide the orbital movement.

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With reference to Figures 6 to 8, a second embodiment of the invention is disclosed. In this embodiment the assembler rings and pawls are reversed so that the assembler rings are radially inwardly of the pawls and the pawls are radially outwardly of the assembler rings rather than the opposite arrangement which was described with reference to Figures 1 to 5. Furthermore, this embodiment provides for positive engagement of the pawls with the assembler rings as will be described in more detail hereinafter. Like reference numerals in this embodiment relate to the same parts as described with reference to the previous embodiments.

In the embodiments of Figures 6 and 7, the pawl carriage 20 now effectively forms a carriage for the assembler rings 42 and 44 so that the assembler rings 42 and 44 are mounted on the carriage 20 which is arranged on the eccentric 14 in

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the same manner as previously described. The carriage 20 has a radially inwardly projecting flange 26. In this embodiment, rather than use an epicyclic plate to control the orbit, a recessive gear arrangement is utilised. In this regard, the outer circumference of the flange 26 is provided with gear teeth 107. A gear ring 109 is arranged on the bearings 106 and the gear ring 109 has an axially extending flange 111. The inner circumference of the flange 111 carries gear teeth 113 which are intended to engage with the gear teeth 107 to control orbital motion in the form of a regressive orbital gear arrangement.

In this embodiment, the differential load distribution gears 80 are carried by a ring 60 arranged between the assembler rings 42 and 44 as in the earlier embodiments and engage with teeth on the rings 42 and 44 exactly as described in the earlier embodiment.

The orbital body 50 in this embodiment has a pawl retaining section 150 which has bores or slots 152 for receiving the pawls 32 and 33. The pawls 32 and 33 have arms 156 extending radially outward thereof.

Arranged about the orbital body 50 is a cylindrical 25 adjustment control 160. The adjustment control 160 has wedge shaped grooves 162 and 164 which receive the arms 156 of the pawls 32 and 33. The pawls 32 and 33 do not have engagement shoes as in the earlier embodiment, but rather the teeth 40 are provided directly on the ends of the pawls 30 32 and 33. However, in this embodiment of the invention, rather than the teeth being ratchet type teeth, the teeth are preferably sinusoidal in shape. Similarly, in this embodiment, the teeth on the assembler rings 42 and 44 which engage with the teeth 40 are arranged on the outer 35 peripheral surface of the rings 42 and 44 and are also sinusoidal in shape to match the teeth on the engagement shoes in such a way as to minimise radial forces.

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The adjustment control 160 has a flange 162 at one end which is engaged by a bifurcated control head 164 which is provided on a control cylinder 166. The control cylinder 166 projects through an annular space 167 in the stand or casing 130. Screw-threaded shafts 170 are engaged with screw-threaded holes 172 in blocks 168 which are provided about the circumference of the adjustment control cylinder 166. The screw-threaded shafts 170 is axially retained in a bore 176 in the casing 130. A crank handle 178 or a gear may be provided on the rods 170 for facilitating adjustment of the rods 170 as will be described hereinafter.

In order to effect positive engagement of the pawls 32 and 33 with the assembler rings 42 and 44, the handle 178 can be cranked so as to cause the adjustment cylinder 166 to move in one of the directions shown by double headed arrow A by virtue of engagement of the screw-threads on shaft 170 with the screw-threaded bores 172 in blocks 168. Movement of the adjustment cylinder 176 also moves the adjustment control ring 160 in one of the directions of double headed arrow A by virtue of engagement of the bifurcated head 164 with the flange 152. Movement of the control ring 160 will therefore cause the wedge-shaped recesses 162 to move relative to the arms 156 which, assuming that the adjustment control ring is moved to the left in Figure 7 will cause the arms 156 to be forced inwardly in the direction of arrow B so that the pawls 32 and 33 are moved in the same direction to push the pawls 32 and 33 into a position for a given ratio (or phase relationship) where positive engagement with the sinusoidal teeth on the rings 42 and 44 as the shoes and rings 42 and 44 are brought into engagement by the rotational and orbital movement of the carriage 20 and therefore the rings 42 and 44 and also the orbital movement of the orbiting body 50 which carries the pawls 32 and 33. Thus, the two out of phase orbital motions therefore cause power to be transmitted from the

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input shafts 12 and 13 from the assembler rings 42 and 44 to the pawls 32 and 33 and hence to the orbiting body 50 to cause rotation as well as orbital motion of the orbiting body 50 which in turn is supplied to the output shaft 120 via the flange 12 which forms an epicyclic plate for orbital control of the orbiting body 50.

Figures 9, 10A, 10B, 11A and 11B are illustrative diagrams showing operation of the embodiments of Figures 5 to 8. Figure 9 is a diagram showing the assembler rings 42 and 44, the differential load distribution gear 62 between those rings 42 and 44 and the pawls 32 and 33. Obviously, only one of the pawls 32 and one of the pawls 33 are shown for illustrative purposes. Figures 10A and 10B and Figures 11A and 11B show the assembler ring 42 and associated pawl 32 in the assembler ring 44 and associated pawl 33 side by side so that the relationship between the rings 42 and 44 and pawls 32 and 33 can be more easily shown and explained. Figure 10A shows that the pawl 32 is engaged with the ring 44 and that the pawl 33 is not engaged with ring 44 because of the orbital position of the assembler rings 42 and 44 with respect to the orbital body 50. Figures 11A and 11B show the orbit moved 90° in a clockwise direction. has arrived at its engagement position not properly aligned with the teeth in the assembler ring 44. In order for the pawl 33 to properly engage now it must force (let us assume) assembler ring 44 to rotate (relative to assembler ring 42) backwards in the direction of arrow C. be noted that rotation in the opposite direction may also occur for proper engagement to take place since a chaotic situation governs the actual point of engagement. operational principles would be the same regardless of in which direction rotation actually takes place. 32 should have disengaged from assembler ring 42 but the relative anticlockwise rotation of assembler ring 44 has caused a similar clockwise rotation of assembler ring 42 because of the differential load distribution gear 80

arranged between the assembler rings 42 and 44. therefore forced a temporary re-engagement of pawl 32 with assembler ring 42 at the point X shown in Figure 11A. of this has occurred without affecting the overall clockwise movement of the assembler rings 42 and 44 caused by the engagement between the rings 42 and 44 by the gears The differential load distribution gears 80 have been used for the subsidiary function of achieving apparently smooth engagement without affecting the overall movement of the transmission. Thus, the differential load distribution gears 80 in the arrangement shown in Figures 6 to 8 as explained with reference to Figures 9, 10A, 10B, 11A and 11B provides two degrees of freedom of the differential load distribution mechanism provided by the gears 80. two degrees of freedom provide the operation of the differential load distribution mechanism (namely the gears 80) to both allow for smooth engagement of the pawls 32 and 33 with the assembler rings 42 and 44 and also the differential load distribution which is required to collapse the partial motion torque functions and allow them to be assembled in a smooth continuous manner as is more fully explained in earlier International Patent Application No. PCT/AU94/00445. Thus, the differential load distribution mechanism in this embodiment provides a further advanced function of not only flattening out the output curve to provide for smooth and continuous output power, but also allows for proper engagement of the sinusoidal teeth on the engagement shoes of the pawls with the sinusoidal teeth of the assembler rings 42 and 44.

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The operation of the embodiments of Figures 6 and 7 is generally the same as the embodiment of Figures 1 and 2. The double orbital motion which is created by the eccentrics 14 and 16 and the orbital control produces a complex orbital and rotary motion from the assembler rings 42 and 44 which are mounted on the eccentric 14 and the pawls 32 and 33 which are coupled to the orbit body 50 so

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that the orbit body undergoes the complex rotary and orbital motion. Once again, the orbital control provided by the pins 110 and recesses 124 acts to transform the complex motion so that the orbital motion remains with the orbital body 50 and the rotary motion is supplied to the output shaft 120 so that output power is supplied to the shaft 120.

In this embodiment of the invention, rather than using stationary orbital motion at the carriage 20, a regressive orbital gear system is utilised. The regressive orbital gear system enables the output drive ratio to go through to reverse gear. In this regard, the transmission effectively stops providing output power at the output shaft 120 at a point before the eccentrics 16 and 14 are brought into phase with one another. As the phase relationship passes that point towards phase match between the eccentrics 16 and 14, the regressive gear system 107 and 113 places the transmission into reverse gear so reveres function can take place.

If the regressive gear arrangement referred to above is changed to a progressive gear arrangement by making the gear 111 orbit about the gear 107, then an increase in drive ratio can be obtained. A further increase can be obtained by making the orbital control between the orbital body 50 and flange portion 112 into a progressive gear system rather than a stationary orbiting system as disclosed.

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Once again, in this embodiment of the invention, in order to change the drive ratio of the transmission, the phase relationship between the shafts 12 and 13 and therefore the eccentrics 14 and 16 is altered by the phase adjuster mechanism disclosed in the above mentioned Australian patent applications. The radial position of the pawls 32 and 33 need also be adjusted depending on the drive ration

which is selected and therefore the position of the control 160 needs to be adjusted as the phase difference between the shafts 12 and 13 is adjusted. This can also be achieved by the phase control mechanism of the aforesaid patents by simply making the phase control mechanism control three shafts, namely the input 12, the input 13 and the control rod 176 instead of just two shafts. Thus, the phase adjustment mechanism can automatically change the phase relationship between the eccentrics 14 and 16 and also cause the rod 176 to rotate to thereby shift the control 160 dependent on the phase relationship between the shafts 12 and 13 to thereby position the pawls 32 and 33 in the correct position for the particular drive ratio to correctly engage with the assembler rings 42 and 44.

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Although this embodiment of the invention preferably uses sinusoidal shaped teeth, it is possible other geometric shapes could be used. It is preferred not to use ratchet shaped teeth of the embodiments of Figures 1 to 5 because of the difficulty of engagement and sinusoidal or like shaped teeth provide for slippage movement of the gears over one another to effect the counter rotation referred to with reference to Figures 11a and 11b which is required to provide good engagement of the pawls 32 and 33 with the rings 42 and 44 which minimises radial forces.

Figures 12 to 14 show a further embodiment of the invention in which the pawls 32 and 33 are provided with engagement shoes 36 and 37 of the type described with reference to Figures 1 to 5. In this embodiment of the invention, only one degree of freedom is provided for and in this embodiment of the invention, the engagement shoes 36 and 37 may be guided in guide grooves similar to that described with reference to Figures 1 to 5 rather than by the type of positive engagement mechanism shown with reference to Figures 6 to 9 and sliding movement in the orbiting body. The fact that only one degree of freedom is available in

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this embodiment means that some kind of backlash or looseness in engagement may be required in order to release sufficient differential load distribution to carry out the primary function of the differential load distribution mechanism in smoothing out the output power supply obtained by the mechanism.

Figure 15 shows a further embodiment of the invention. For ease of illustration some of the componentry has been omitted so as to merely represent the difference between the embodiment of Figure 15 and the embodiment of Figure 1.

In this embodiment a first input shaft 12 has a first eccentric 14 and a second input shaft 13 surrounds the first input shaft 12. The eccentric 14 has a pawl carriage 20 which has grooves 56 in which the pawls (not shown) identical to pawls 32 and 33 are located. An output shaft 120 includes a flange portion 122 which forms a control plate and the carriage 20 has a flange 26 which forms an epicyclic plate. As in earlier embodiments, pins 100 and recesses 102 are provided for controlling the orbital, motion of the carriage 20. The casing or stand 130 includes an annular support section 131 and an end plate 133. Arranged between the annular section 131 of the end plate 133 are a plurality of axles 180, such as four axles (only two of which are shown in Figure 15). The axles 180 carry eccentrics 182 which are arranged with the annular section 131 and end wall 133.

Orbit body 50 is mounted on the axles 180 and the orbit body 50 supports assembler rings 42 and 44 as in the embodiment of Figure 1. A guide ring 60 is also fixed to the orbit body 50 and the guide ring 60 carries differential load distribution gears 80 as also described with reference to Figure 1. The assembler rings 42 and 44 may be guided in the guide rings as also described with reference to Figure 1.

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The axles 180 are provided with sprockets 186 and a chain 188 is arranged about the sprockets 186. The input shaft 13 is also provided with a sprocket 190 which receives the chain 188.

When input power is supplied to the input shafts 12 and 13 in precisely the same manner as described with reference to Figure 1, the eccentric 14 undergoes controlled orbital motion in view of the fixing of the carriage 20 to the control plate 122 by the pins 110 and recesses 124. The orbit body 50 and the assembler rings 42 and 44 also undergo orbital motion. However, instead of the orbit being produced by a second eccentric as in the embodiment of Figure 1, the orbit is produced by the axles 180 and the eccentrics 182 so that the two orbital motions cause transmission of power from the input shafts 12 and 13 to the output shaft 120 as in the earlier embodiment except that in this embodiment, the carriage 20 and the pins 100 and recesses 102 which control the orbit of the carriage 20 basically provide the transformer for transforming the complex rotary and orbital motion of the carriage 20 so that the orbital motion remains with the carriage 20 and the rotary motion is supplied to the output shaft 120 to provide output drive.

In this embodiment of the invention, the orbital motion of the orbit body 50 and therefore the assembler rings 42 and 44 is automatically controlled by virtue of the axles 180 and the eccentrics 182 without the need to provide orbital control in the form of the epicyclic plate 26 and associated pins and recesses 100 and 102 or the use of regressive or stationary orbital gears.

35 The arrangement in Figure 15 provides a more compact transmission in terms of the axial length of the transmission and locates the pawls and assembler rings 42

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and 44 more centrally as compared to the embodiment in Figures 1 and 2 where the pawls 32 and 33 and assembler rings 42 and 44 are offset to one side of the transmission. The arrangement in Figure 15 thereby overcomes problems with torque loading in the transmission and the need for heavy bearings such as the bearings 132 and 108 shown in Figures 1 and 2 which are required because of the torque loading in the embodiments of Figures 1 and 2.

10 Instead of using a chain 188 to transmit power from the shaft 13 to the axles 180, solid_gearing may be used.

In the preferred embodiments described particularly with reference to Figures 3 and 4. The eccentrics 14 and 16 can be brought into phase relationship so that the two orbits match. It will be possible to design the eccentrics so that it is never possible to make the two orbital motions match thereby preventing the transmission from producing drive from the input to the output in the embodiment of Figure 1.

Figure 16 shows yet a further embodiment of the invention which is adapted to be driven in both a forward direction and a reverse direction. The diagram is schematic to show the principle of operation of the transmission and uses the double orbit principle described with reference to the previous embodiments.

An assembler ring 400 is provided on an eccentric 422. The assembler ring 400 is a schematic representation of two assembler rings of the type described in Figure 1 and 6 which have a differential load distribution gear (not shown) arranged between them and which engage two sets of pawls as described in the earlier figures. For simple ease of illustration, the two sets of assembler rings and corresponding two sets of pawls are replaced by a single set in Figure 16.

Pawls A, B, C (which as noted above, actually represent the two sets of pawls engaging the two assembler rings) engage with teeth 402 on the assembler rings 400 so as to accept the input motion from the assembler rings 400 in the 5 direction of arrow H as the ring 400 orbits in the manner previously described. As is clearly shown in Figure 16, the pawls A and B are in engagement with the gear ring 400 and the pawl C, together with a further pawl D which cannot 10 be seen in Figure 16 are not yet engaged with the teeth A characteristic of the driving cycle produced by the interacting orbits of the double orbit system is to produce two drive phases, one on the closest approach side of the inner orbiting body to the outer orbiting body (referred to here as the primary orbit) and on the opposite side 15 (referred to as the counter phase). When the input mechanism, such as input shaft 420 causes the cycle to operate, the output will be driven in the same direction whether the input is turned clockwise or anticlockwise 20 since in one direction pawls will engage the primary phase and in the opposite direction will engage the counter / In this embodiment, it is therefore necessary to switch off one phase if the mechanism is to be able to be driven in either direction so that as the second set of 25 pawls begins to operate, there is no destructive interference from the first set as one engages the primary phase and the other engages the counter phase. embodiment, the pawls are so arranged or constrained so that they are only able to engage the primary phase in 30 either direction. As explained in earlier embodiments, the pawls A to D are controlled so as to undergo orbital motion and the assembler gear 402 is also controlled to undergo orbital motion so that the schematic gear assembler ring 400 and pawls A, B, C and D will operate precisely as described in the earlier embodiments with the pawls A, B, C 35 and D engaging the teeth 402 and pushing the outer orbiting body 414 to transmit drive through output shaft 412.

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According to this embodiment of the invention, the assembly ring 400 is rigidly coupled with a further assembly ring 408 which, once again, is a schematic representation of two assembler rings which are interconnected by a differential load distribution gear in the same manner as the ring 402. Each of the rings designated by the reference 408 have associated pawls E, F, G and H which are facing in the same direction as the pawls A, B, C and D, but the ratchet teeth 410 on the assembler rings 408 face the opposite direction so that the pawls E, F, G and H hook behind the teeth 410 and when the assembler ring 408 rotates in the direction of arrow H would simply ride over the teeth 410, but when assembler ring 408 is caused to execute an orbit in the opposite direction to arrow H the pawls E, F, G and H are driven in the opposite direction will rotate the body 414 in a direction opposite to arrow H.

When drive is transmitted to, for example, shaft 420 and eccentric 422 to cause ring 400 to execute an orbit, the 20 body 414 to which the pawls A, B, C, D, E, F and G are connected will undergo orbital motion and rotate in the direction of arrow H and will provide an output at shaft 420. During rotation in this direction, the engagement 25 between the pawls A to D and the assembly ring 400, will be constrained so as to only engage ring 400 in the region when ring 400 and body 414 are closest. This is regarded as the primary phase of the orbit cycle. It is necessary that both sets of pawls A to D and E to H swing through the 30 same arc, because if they move through opposed arcs and engage two rigidly connected assemblers 400 and 408, movement of the assemblers away from an in phase position would cause a locking up situation as the pawls move to oppose each other, even when both are operating on the 35 primary phase.

The ratchets E to H will simply ride over the teeth 410 of

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the assembler ring 408 when the input drive 420 and 422 rotate in the direction of arrow H.

If it is desired to transmit drive in the opposite

direction, the input 420 and 422 is driven in the direction opposite arrow H so as to cause the body containing rings 400 and 408 to orbit in the opposite direction to arrow H. This will cause pawls A to H to drive body 414 in the direction opposite arrow H. The pawls A to D will simply ride over the teeth 402 but the pawls E to H will engage the teeth 410 and rotate the assembler ring 408 in the direction opposite arrow H to provide drive in the reverse direction to output 412.

The pawls E to H are located a desired distance relative to the orbit executed by ring 408 and body 414 by an adjustment screw or the like so as to make contact with the gearing 408 only when the orbits of the body 414 and the rings 400 and 408 are in phase with respect to one another.

The adjustment of the pawls E to H will depend on the drive ratio selected by the eccentricities 422 and 424 and may need to be adjusted slightly as the drive ratio is changed by adjustment of the eccentricities 422 and 424 so that as the drive ratio changes the position of the pawls E to H

also changes to maintain the contact only when the two orbital motions are out of phase with respect to one another. Thus, when drive is required in the reverse direction, the pawls E to H and the assembler rings 408 form a counter phase which provides that drive to the output shaft 412.

The radius R1 and R2 of the pawls A to D and the pawls E to H are identical and form between them a virtual gear. The assembly rings 400 and 408 are slightly out of phase with

one another so that the slightly out of phase rotating gears 400 and 408 provide an infinitely thin surface defined between the surface of a tooth 402 engaged by, for

example, the pawl A shown in Figure 16 and the surface of a tooth 410 engaged by, for example, the pawl H in Figure 16. The surface of those two teeth on the respective gear rings therefore form between them a virtual gear with no thickness.

Figures 17 and 18 show in more detail an embodiment utilising the principles described with reference to Figure 16.

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With reference to Figures 17 and 18, an input shaft 500 supplies input rotary power via a phase controller 501. The phase controller 501 is described in our previously mentioned copending international application. The input shaft 500 carries a first eccentric 502. The eccentric 502 has a cutout 503. A second input shaft 504 is mounted on the first input shaft 500 and is also driven via the phase controller 501. The second shaft 504 carries a second eccentric 506. An orbital body 510 is mounted on the eccentric 506. The orbital body 510 has a sleeve portion 510a arranged on the eccentric 506, a radially extending end wall section 510b and an outer diameter cylindrical section 510c. The wall 510b carries pins 512 which are received in an opening 514 of an orbit control plate 516 which is fixed stationary in the casing (not shown) of the transmission of Figures 19 and 20.

The input shaft 500 has an end section 511 upon which is mounted an output shaft 530. The output shaft 530 has a flange section 532 which has holes 534. Mounted on the first eccentric 502 is an orbit control cylinder 540. The orbit control cylinder 540 has pins 542 at one end which engage in the openings 534 to control orbital motion of the cylinder 540. Arranged on the cylinder 540 is a forward motion pawl carrier 550 and a separate reverse motion pawl carrier 560. Two rows of pawls 552 and 554 are pivotally coupled on the pawl carrier 550 by pins 553. The pawls

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552 carry shoes 555 which engage with assembler ring 556. The pawls 554 carry shoes 557 which engage assembler ring 558. Arranged between the assembler rings 556 and 558 is ring 560 and differential load distribution gear 580. As in previous embodiment, the ring 560 is fixed to the cylindrical portion 510c of the orbital body 510.

The reverse motion pawl carriage 562 also carries two rows of pawls 570 and 572. The arrangement of the teeth of these pawls with respect to the teeth of the pawls on the forward motion carriage 550 is the same as that described with reference to Figures 16 to 18. Once again, the pawls 570 and 572 each have a foot 575 which engage assembler rings 577 and 579. A differential load gear 580' and ring 560' are arranged between the assembler rings 577 and 579.

A plurality of forward/reverse motion switches 590 are pivotally mounted on axles 592 in holes in the cylindrical orbit controller 540. The forward motion pawl carriage 550 is provided with ratchet teeth 597 adjacent one edge and the reverse motion pawl carriage 562 is provided with ratchet teeth 599 at its edge adjacent to the pawl carrier 550. The switch 590 has a ratchet tooth 598 for engaging the ratchet teeth 597 and a ratchet tooth 600 for engaging the ratchet teeth 599 depending on the position of the switch 590 as will be described in more detail hereinafter.

The switch 590 is shown in more detail in Figure 19 and includes a cylindrical body portion 603 which carries at one end the tooth 598 and at its opposite end the tooth 600. It should be noted that the teeth 598 and 600—extend for only part of the length of the cylindrical section 603 so as to engage only the pawl carrier 550 or the pawl carrier 562 as is clearly shown in Figure 18. The cylindrical section 603 also has an activation tooth or point 605 which extends the entire length of the cylindrical section 603. The cylindrical section 603 has a

bore 607 for receiving the axle 592 (not shown in Figure 21) and a tail 607 extends in a direction opposite to the activation point 605.

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In an inactive position, the switch 590 sits in the 5 position shown in Figure 20 with neither the tooth 598 nor the tooth 600 engaged with its respective ratchet teeth 597 on the carriage 550 or the tooth 599 on the carriage 562. The activation point 605 is now engaged in both ratchet gears 597 and 599. Depending on the direction of movement 10 of the input 500 and therefore the direction of movement of the ratchet teeth 597 or 599, the switch 590 will be moved so as to engage the tooth 598 with the teeth 597 or the teeth 600 with the teeth 599 so as to effectively lock one of the forward motion pawl carriage 550 or the reverse 15 motion pawl carriage 562 to the orbit control cylinder 540 so as to impart forward motion or reverse motion to the output shaft 530. The other carriage is now released so it can move freely.

For example, if the input shafts 500 and 504 are rotated in a forward direction to impart forward direction motion to the eccentrics 502 and 506 in the direction shown by arrow M in Figure 22, the ratchet teeth 597 on the pawl carriage 550 will also move in the direction of arrow M so that the ratchet teeth 597 contact activation point 605 to cause the switch 590 to rotate about axle 592 also in the direction of arrow M.

30 As is shown in Figure 21, this causes tooth 598 to swing upwardly into engagement with the ratchet teeth 597 with the locking tail 607 also engaging the ratchet teeth 597 to lock the switch 590 in the position shown in Figure 23. Since the tooth 598 is engaged with the teeth 597, the switch 590 therefore effectively locks the pawl carriage 550 to the orbit control cylinder 540. It will be noted that the tooth 600 is not in engagement with the teeth 599

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as is clearly shown in Figure 20 so the reverse motion pawl carriage 562 is not locked to the cylinder 540 and therefore can be moved freely.

Orbital motion is imparted to the forward motion carrier
550 and to the orbital body 510 in the same manner as
previously described in view of the orbital control via the
pins 542 and openings 534 and pins 512 and opening 514 to
execute the complex forward orbital and rotary motion as
10 described with reference to Figure 1. The reverse motion
pawl carriage 562 and associated pawls 570 and 572 behave
as per the description of Figure 16 during forward motion
of the transmission shown in Figures 17 and 18. Thus,
rotary output power is supplied to the output shaft 530 in
15 the manner described in the previous embodiments.

If reverse motion is supplied to the shaft 500 and shaft 504 so that the eccentrics 502 and 506 rotate in the opposite direction shown by arrow N in Figure 20, the teeth 599 will engage the activator point 605 so as to cause the switch 590 to rotate in the direction of arrow N so tooth 600 engages with one of the teeth 599 and the tail 607 locks against the teeth 599 as shown in Figure 22. In this position, the tooth 598 is out of engagement with the teeth 597 and the reverse motion pawl carriage 562 is locked to the orbital control cylinder 540. Thus, reverse motion is transmitted through the pawls 570 and 572, the ring 560' and differential load distribution gear 580' to drive the output shaft 530 in the reverse direction. In this direction of motion, the pawls 557 and 552 behave as per the forward motion pawls in Figures 16 to 18.

As is apparent from Figure 18, the cutout 540 and the eccentric 502 is merely to accommodate the switch 590 and to allow the switch 590 to swing on its axle 592 to bring one of the teeth 598 or 600 into engagement with a corresponding one of the teeth 597 or 599 of the pawl

carriage 550 or 562. The switch 590 is biased to the middle position shown in Figure 22 so as to take up the position shown in Figure 22 when the transmission is not rotating. The pawl will be switched to one of the positions shown in Figures 23 or 24 depending on the greatest movement of the corresponding pawl carriages 550 or 562 or the carriage 550 or 562 which is transferring the most torque. Thus, the engagement direction of the switch 590 is simply determined by the direction of movement of the pawl carriages 550 or 562 or the greatest torque applied to one of those carriages.

Since modifications within the spirit and scope of the invention may readily be effected by persons skilled within the art, it is to be understood that this invention is not limited to the particular embodiments described by way of example hereinabove.

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THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

A transmission including:

an input means;

5 an output means;

a plurality of secondary members for supplying output power for only part of each rotary cycle of the input means;

power transfer means for engagement with the 10 plurality of secondary members;

the plurality of secondary members being coupled to one of the input means or the output means and the power transfer means being coupled to the other of the input means or the output means;

first orbital means for causing the plurality of secondary members to undergo orbital motion; and

second orbital means for causing the power transfer means to undergo orbital motion so the combined orbital motions cause power to be transmitted from the input power supply to the output power supply.

- 2. The transmission of claim 1, wherein the transmission further includes load distributing means for differentially distributing the load taken by the secondary members between at least two of the secondary members at any one time.
- 3. The transmission of claim 1, wherein the transmission includes phase changing means for changing the phase relationship of the orbital motions to, in turn, change the drive ratio of the transmissions.
- 4. The transmission of claim 1, wherein the orbital motion is a stationary orbital motion but in other embodiments the orbital motion could be either a progressive or a regressive orbital motion.

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- 5. The transmission of claim 1, wherein the secondary members comprise a first set of pawls and a second set of pawls.
- orbit means comprises a pawl carriage for carrying the first and second sets of pawls, the pawl carriage having an epicyclic plate, an orbital control plate adjacent the epicyclic plate and orbit control means between the orbital control plate and the epicyclic plate.
 - 7. The transmission of claim 6, wherein the orbit control means comprises a hole or recess on one of the orbital control plate or epicyclic plate and pins for engaging the hole or recess on the other of the orbital control plate or epicyclic plate.
 - 8. The transmission of claim 6, wherein the power transfer means comprises a first assembler ring for engaging with the first set of pawls and a second assembler ring for engaging with the second set of pawls.
- 9. The transmission of claim 8, wherein the first and second assembler rings have ratchet teeth on an inner peripheral surface and the pawls carry shoes which in turn have ratchet teeth for engaging with the ratchet teeth on the first and second assembler rings.
- 10. The transmission of claim 6, wherein the pawl
 30 carriage has an axial portion and the pawls are pivotally
 coupled to the axial portion of the carriage ring.
- 11. The transmission of claim 1, wherein the second orbit means comprises an orbit body for carrying the first and second assembly rings, the orbit body having an epicyclic plate, an orbital control plate adjacent the epicyclic plate and orbit control means between the orbital

control plate and the epicyclic plate.

- 12. The transmission of claim 11, wherein the orbit control means comprises a hole or recess on one of the orbital control plate or epicyclic plate and pins for engaging the hole or recess on the other of the orbital control plate or epicyclic plate.
- 13. The transmission of claim 1, wherein the input means comprises a first input shaft having an eccentric upon which the pawl carriage is mounted and a second input shaft having an eccentric upon which the orbit body is mounted.
- 15 14. The transmission of claim 13, wherein the input means also includes phase control means for controlling the phase relationship between the first and second input shafts and therefore between the first and second eccentrics to in turn control the phase relationship between the first and second eccentrics and therefore the phase relationship between the orbital motions.
- 15. The transmission of claim 6, wherein the differential load distribution means comprises differential load distribution gears arranged between the first and second assembler rings so that load can be transmitted from the first assembler ring to the second assembler ring and vice verse to thereby differentially distribute load between one of the first set of pawls and one of the second set of pawls at any one time.
 - 16. The transmission of claim 9, wherein the engagement shoes are guided in a guide ring arranged between the first and second assembler rings.
 - 17. The transmission of claim 16, wherein the engagement shoes have guide flanges which are received in

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grooves in the guide ring to thereby guide movement of the engagement shoes relative to the guide ring and the first and second assembler rings.

- 5 18. The transmission of claim 15, wherein the differential load distribution gears are mounted on the guide ring and engage bevel teeth on side surfaces of the first and second assembler rings.
- 19. The transmission of claim 6, wherein positive engagement means is provided for moving the pawls into a position where the two orbits are able to positively cause engagement between the pawls and the assembler rings for any given phase relationship between the orbits.

20. The transmission of claim 19, wherein the assembler rings are mounted on the first eccentric and the pawls are arranged radially outwardly of the assembler rings for engagement with the assembler rings.

21. The transmission of claim 19, wherein the positive engagement means comprises arm members on the pawls and a control body for axial movement relative to the pawls, the control body having wedge-shaped recesses for receiving the arms so that upon axial movement of the control body, the wedge-shaped recesses contact the arms to move the pawl bodies radially to thereby cause positive engagement of the pawls with the assembler rings.

- 30 22. The transmission of claim 21, wherein the pawls are supported by the orbit body and the orbit body is provided with openings for receiving the pawls.
- 23. The transmission of claim 22, wherein control means is provided for axially moving the control body to engage and disengage the pawls with respect to the assembler rings.



24. The transmission of claim 1, wherein the first orbital means includes a first eccentric and orbit control means for controlling the orbital motion and the second orbital means comprises a plurality of axles from which is mounted the power transfer means, the axles having eccentrics and being rotatable to provide controlled orbital motion to cause the power transfer means to undergo orbital motion.

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- 25. The transmission of claim 24, wherein the power transfer means are supported by an orbital body mounted on the axles.
- 15 26. (amended) A transmission mechanism including: an input power supply for supplying input rotary power;

an output power supply for providing rotary output power;

- a plurality of secondary members arranged between the input power supply means and the output power supply means for transmitting power from the input power supply means to the output power supply means, the plurality of secondary members comprising at least a first array,
- including at least one secondary member, between the input power supply and the output power supply, and a second array including at least one further secondary member between the input power supply and the output power supply, the first and second arrays being in parallel with respect to one another:
 - a first assembler means for engagement with the first array of secondary members;
 - a second assembler means for engagement with the second array of further secondary members;
- the secondary members of the first array and the secondary members of the second array transmitting drive to the respective first and second assembler rings through

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only part of each rotary cycle of the transmission mechanism; and

a load distributing gear engaged between the first and second assembler means for differentially distributing the load taken by the secondary members between the said at least one secondary member of the first array and the at least one further secondary member of the secondary array.

- 10 27. (amended) The transmission of claim 26, wherein the first and second assembler means are gear rings having gear teeth on radially extending side surface thereof for engagement with the load distribution gear.
- 15 28. (amended) The transmission of claim 27, wherein the secondary members are arranged radially inwardly of the first and second assembler rings and ratchet gear teeth are provided on an inner peripheral circumference of the first and second assembler rings for engagement with the
- 20 respective first array of secondary members and second array of secondary members.
- 29. (amended) The transmission of claim 27, wherein the first and second assembler rings are arranged radially inwardly of the secondary members and ratchet gear teeth are provided on an outer circumferential surface of the first and second assembler rings for engagement respectively with the first array of secondary members and second array of secondary members.

30. The transmission of claim 26, wherein the transmission mechanism includes:

a second plurality of secondary members for supplying output power for only part of each rotary cycle of the input means;

a second transfer means for engagement with the plurality of secondary members;

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the second plurality of secondary members being coupled with the plurality of secondary members for movement with the plurality of secondary members and the second transfer means being integral with or coupled to the power transfer means; and

the plurality of secondary members and power transfer means engaging and providing drive during rotation in a first direction of the input means and the second plurality of secondary members and second power transfer means engaging and providing drive during rotation in an opposite direction of the input means.

- 31. The transmission of claim 30, wherein the first plurality of secondary means are constrained so as to only engage the transfer means in the region when the transfer means and secondary members are closest during orbital movement of the secondary members and transfer means.
- 32. The transmission of claim 30, wherein the double orbiting system produced by the first orbital means and second orbital means provides two drive phases, one on the closest approach side of the orbiting power transfer means to the orbiting plurality of secondary members to produce a primary orbit and one on the opposite side to produce a counter phase orbit.
- 33. The transmission of claim 32, wherein the transmission includes means for switching off one of the phases of the transmission to enable drive to be transmitted in either direction so that as the second plurality of secondary members begins to transmit drive, there is no destructive interference from the plurality of secondary members as one engages the primary phase and the other engages the counter phase.

34. A transmission including:
 an input means;

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an output means;

a first plurality of secondary members for supplying output power for only part of each rotary cycle of the input means in a first direction;

a second plurality of secondary members for supplying output power for only part of each rotary cycle of the input means in a reverse direction opposite the first direction;

power transfer means for engagement with the 10 first plurality of secondary members and the second plurality of secondary members;

first orbit control means for causing the first and second plurality of secondary members to undergo orbital motion;

second orbital control means for causing the power transfer means to undergo orbital motion so the combined orbital motion causes power to be transmitted from the input power supply to the output power supply; and

between the first plurality of secondary members and the power transfer means in the first direction and supply of power between the second plurality of secondary members and the power transfer means in the reverse opposite direction so the transmission can selectively supply power in the first direction or the opposite reverse direction.

35. The transmission of claim 34, wherein the direction control means comprises a switch having an activation point and a first engagement tooth and a second engagement tooth, the switch being pivotally mounted to the first orbital means;

the first and second plurality of secondary members including first and second respective carriers, the first and second respective carriers having teeth for engagement selectively with the first or second tooth of the switch; and

upon rotation of the input means in the first

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means.

direction, the teeth of the carriage carrying the first plurality of secondary members engage the activation point of the switch to pivot the switch to cause the first tooth to engage with the teeth of the carriage so as to lock the first carriage to the first orbit control means; and

upon rotation of the input means in the reverse opposite direction the teeth of the second carriage engage the activation point to pivot the switch to cause the second tooth to engage with the teeth of the second carriage to lock the second carriage to the first orbital

- 36. The transmission of claim 34, wherein the first orbital means comprises a orbit control cylinder coupled with the output means.
- 37. The transmission of claim 36, wherein the orbit control cylinder is mounted on a first eccentric which in turn is mounted on the input shaft.
- 38. The transmission of claim 34, wherein the plurality of first secondary members comprises two sets of pawls.
- 25 39. The transmission of claim 34, wherein the second plurality of secondary members comprises two sets of pawls.
- 40. The transmission of claim 34, wherein the power transfer means comprises first and second pairs of

 30 assembler rings, each pair of assembler rings having a differential load distribution gear arranged therebetween for differentially distributing load between a pawl in the first set of pawls and the second set of pawls of each of the first plurality of secondary members and second

 35 plurality of secondary members.
 - 41. The transmission of claim 40, wherein the second

orbit means comprises an orbit body carrying the first and second assembler rings.

42. The transmission of claim 41, wherein the differential load distribution gears are coupled to the orbit body.

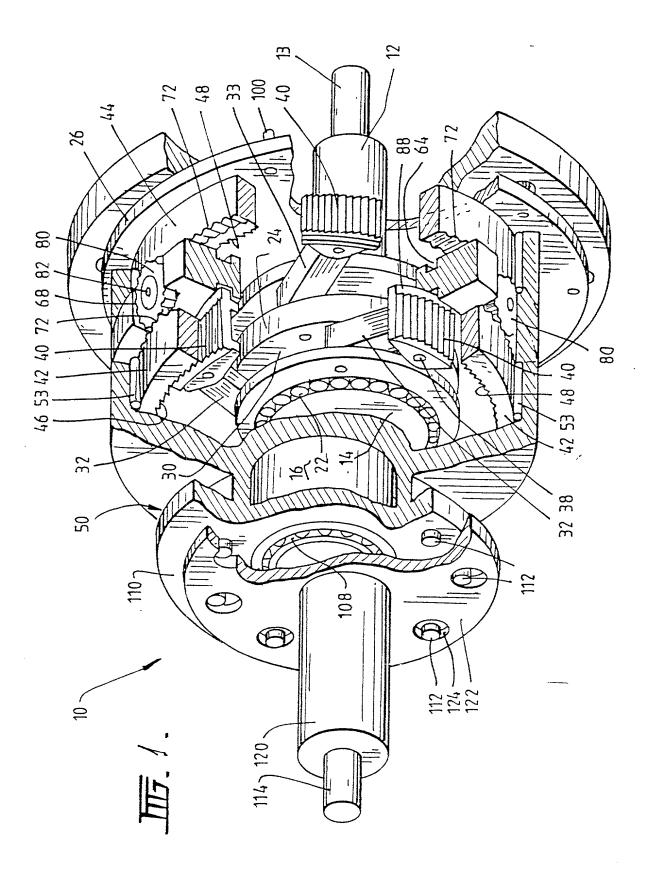
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DOUBLE ORBITAL TRANSMISSION

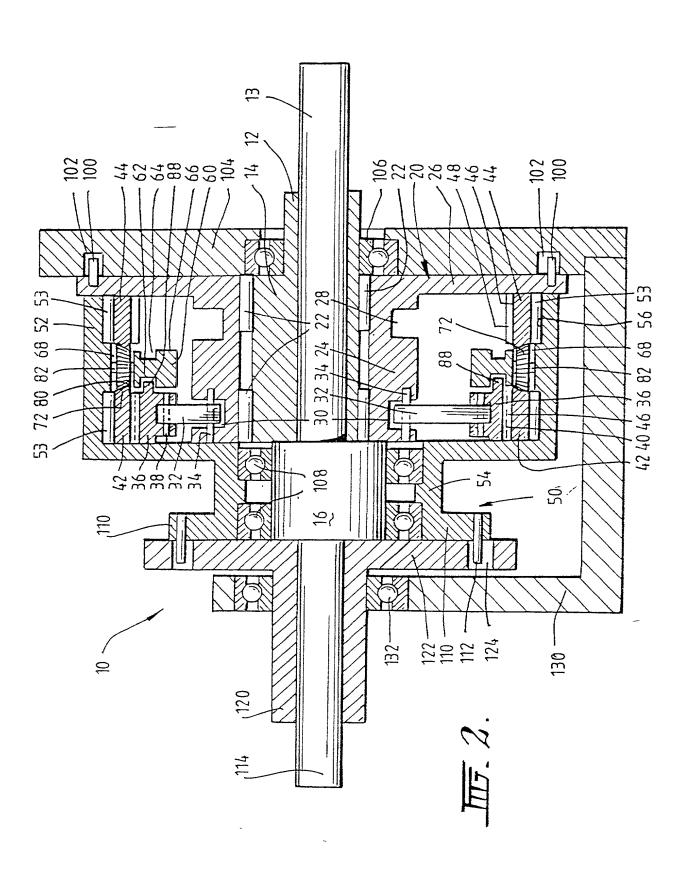
Abstract of the Invention

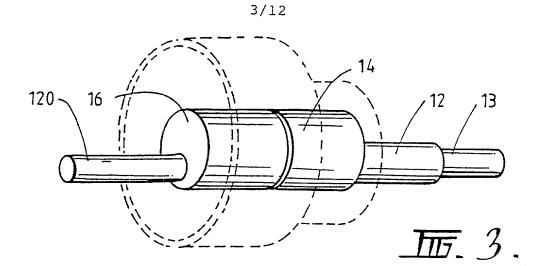
A double orbital transmission is disclosed which has first and second input shafts (12 and 13) which carry first and second eccentrics (14 and 16). The pawl carrier (24) is mounted on the second eccentric and the pawl carrier carries a plurality of pawls (32 and 34). An orbital body (50) is mounted on the first eccentric (16) and carries first and second assembler rings (42 and 44) for engaging with the pawls (32 and 34). The pawls (32 and 34) are restrained to undergo orbital motion by an orbit control plate (104) and the orbital body (50) is also constrained to undergo orbital motion and orbital control plate coupled to an output (120). A phase controller is provided to control the phase relationship between the two input shafts (12 and 13) and therefore the drive ratio of the transmission by controlling the phase relationship between the eccentrics (14 and 16). The combined orbital motion of the assembler rings (42 and 44) and the pawls (32 and 33 cause rotary power to be transmitted from the input shafts (12 and 13) to the output (120).

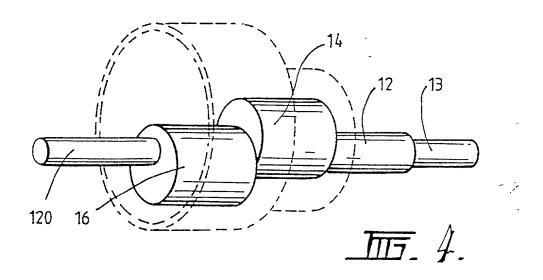
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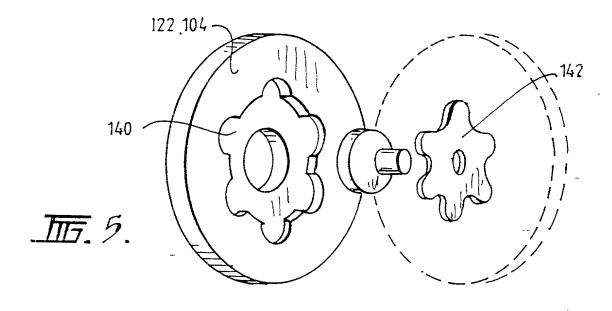


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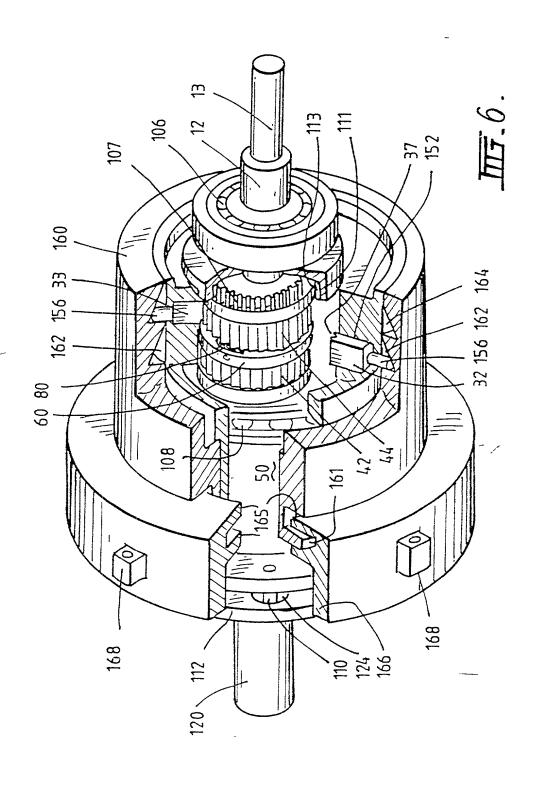


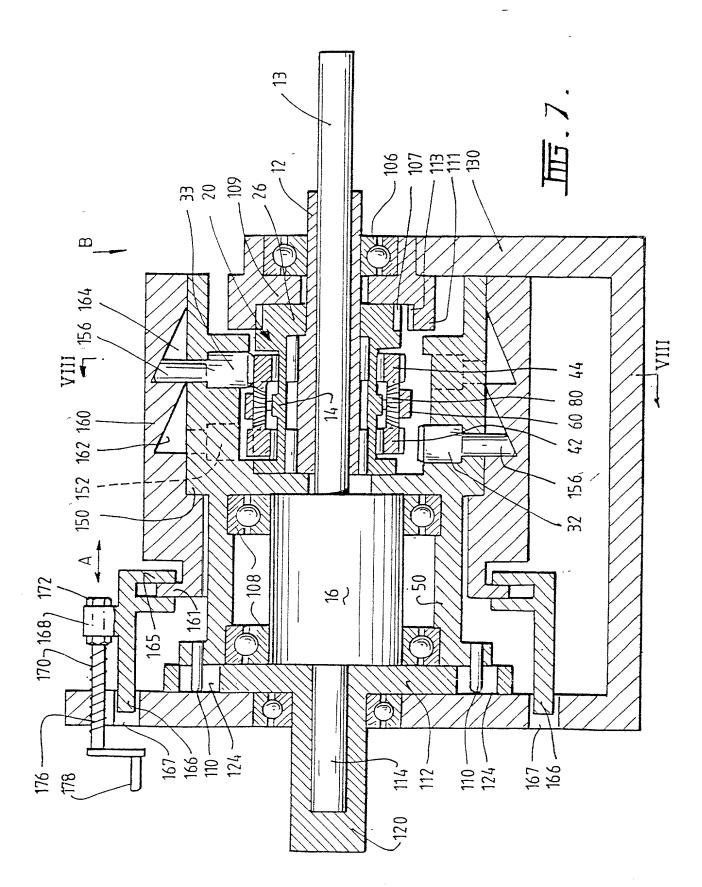




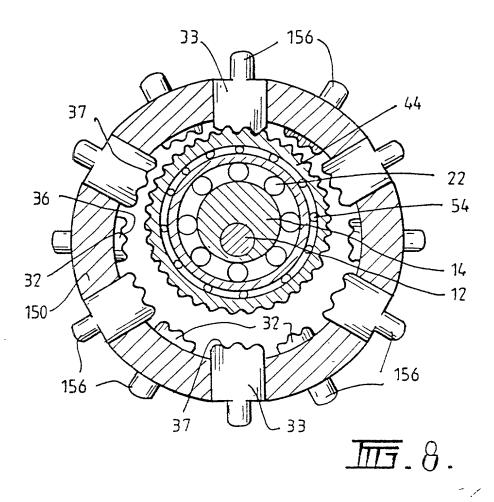


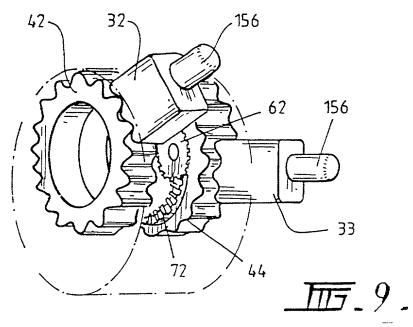
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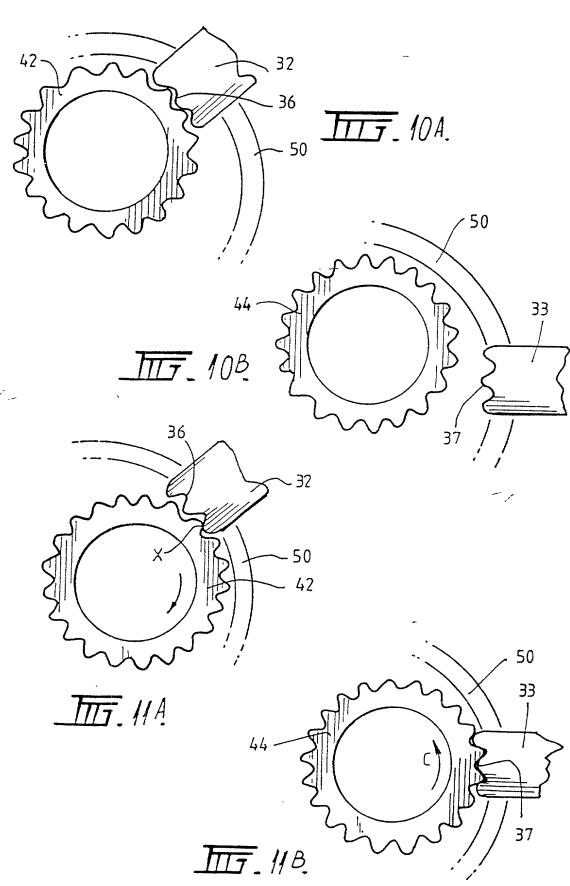


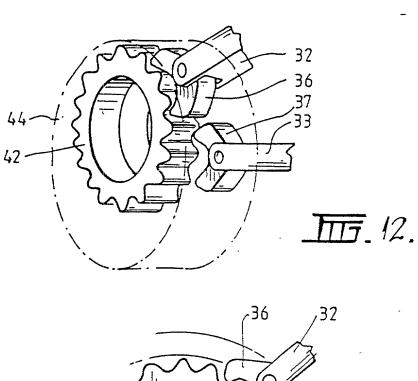


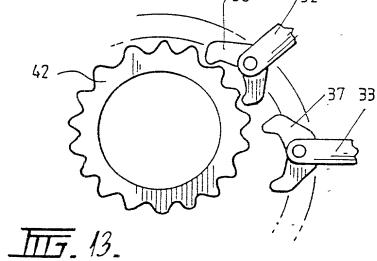
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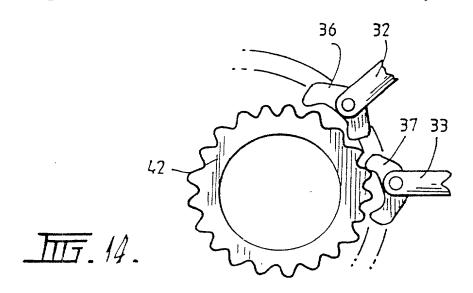




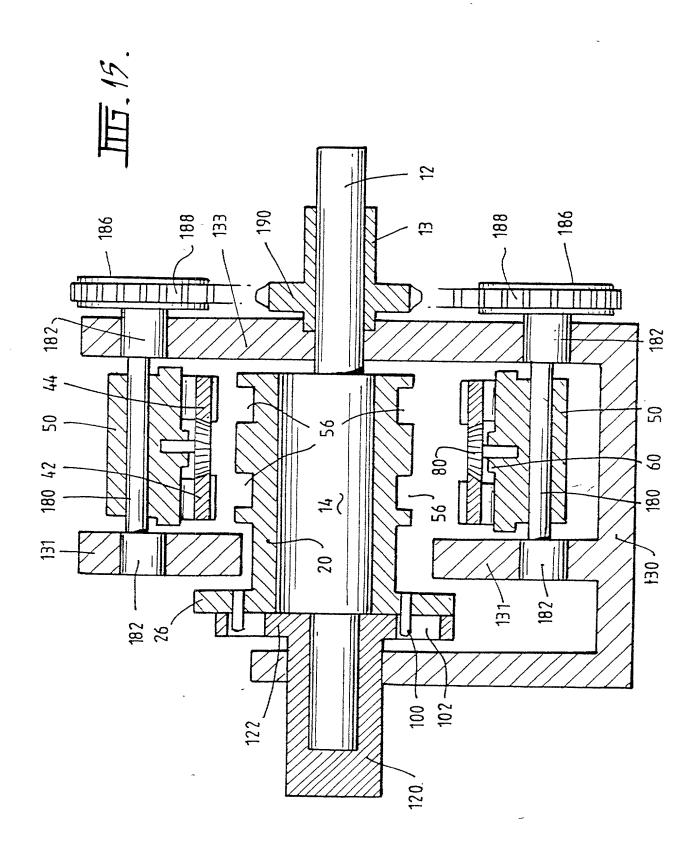


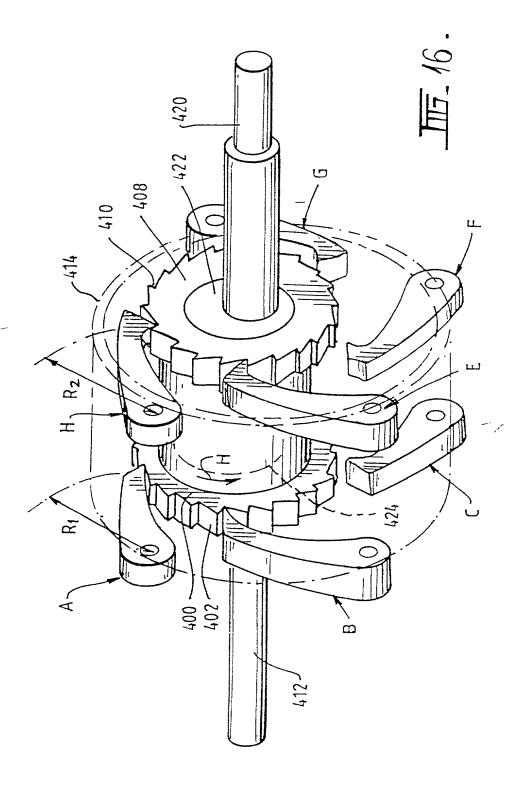


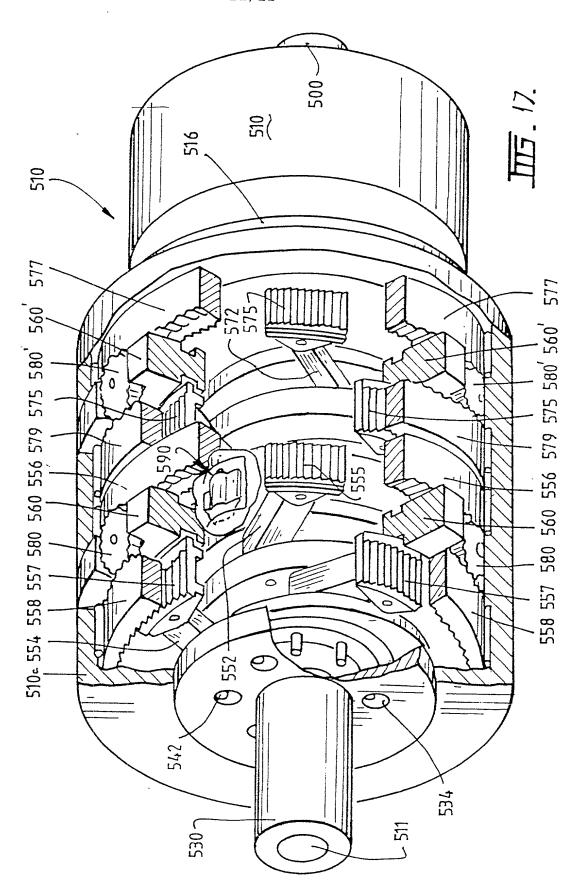




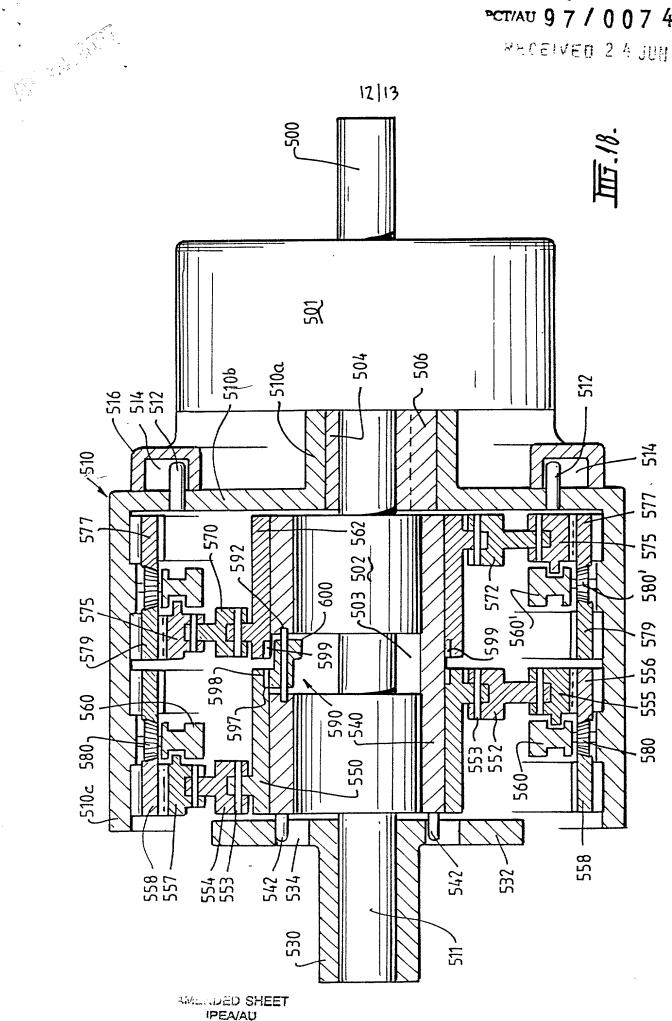
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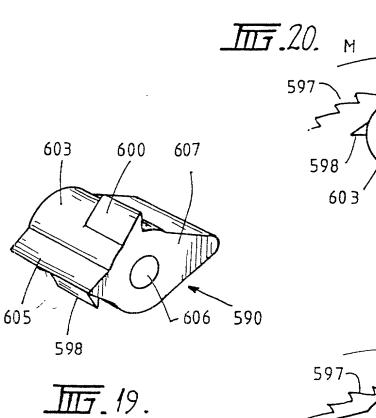


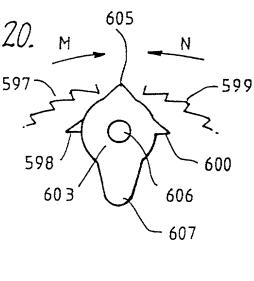


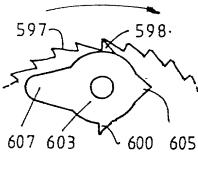


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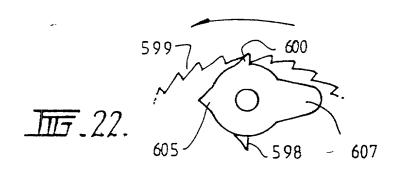








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Express Mail No.: EL579677749US

Attorney's Docket No.: GRHK 4330

DECLARATION AND POWER OF ATTORNEY

REGULAR OR DESIGN APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

DOUBLE ORBITAL TRANSMISSION

tne	spe	cilication	OI	which:
(che	ck	one)		

- [] is attached hereto
- [] was filed on _____ as Application Serial No. _____, and was amended on _____.
- [X] was described and claimed in FCT International Application

 No. PCT/AU97/00749 , filed on 6 November 1997 and as amended under PCT Article 19 on 24 June 1998 , if any.

ACKNOWLEDGEMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations §1.56.

PRIORITY CLAIM

T hereby claim foreign priority benefits under Title 35, United States Code, \$119 (a) - (d) or \$365(b) of any foreign application for patent or inventor's certificate, or \$365(a) of any PCT application which designates at least one country other than the United States of America, listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

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CLAIM FOR BENEFIT OF EARLIER U.S. APPLICATION(S) UNDER 35 U.S.C. 120

(complete this part only if this is a divisional, continuation or CIP application)

I hereby claim the benefit under Title 35, United States Code, \$120 of any United States application(s), or \$365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code \$112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, \$1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application:

_	(Serial No.)	(Filing Date)	(Status:	patented,	pending,	abandoned)
	(Serial No.)	(Filing Date)	(Status:	patented,	pending,	abandoned)

POWER OF ATTORNEY

I hereby appoint the following attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: Irving Powers (15,700), Donald G. Leavitt (17,626), John K. Roedel, Jr. (25,914), Michael E. Godar (28,416), Edward J. Hejlek (31,525), William E. Lahey (26,757), Richard G. Heywood (18,224), Frank R. Agovino (27,416), Kurt F. James (33,716), G. Harley Blosser (33,650), Paul I. J. Fleischut (35,513), Vincent M. Keil (36,838), Robert M. Evans, Jr. (36,794), Robert M. Bain (36,736), Joseph A. Schaper (30,493), Kathleen M. Petrillo (35,076), David E. Crawford, Jr. (38,118), Paul A. Maddock (37,877), Scott A. Williams (39,876), Richard L. Bridge (40,529), David M. Gryte (41,809), Christopher M. Goff (41,785), James E. Butler (40,931), Derick E. Allen (43,468), Matthew L. Cutler (43,574), Michael G. Munsell (43,820), Robert J. Lewis (27,210), Karen Y. Hui (44,785), Anthony R. Kinney (44,834), Brian P. Klein (44,837), Sarah J. Chickos (46,157), Donald W. Tuegel (45,424), Steven M. Ritchey (46,321), Michael J. Thomas (39,857), and Kathryn Doty (40,593), all of the law firm of SENNIGER, POWERS, LEAVITT & ROEDEL, One Metropolitan Square, 16th Floor, St. Louis, Missouri 63102.

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